

<p>1           IN THE UNITED STATES DISTRICT COURT 2           FOR THE WESTERN DISTRICT OF PENNSYLVANIA</p> <p>3   MICHAEL W. HILL, et al., : C.A. No. 05-160 Erie Plaintiff       : C.A. No. 03-323 Erie 4           : C.A. No. 03-355 Erie v.           : C.A. No. 03-368 Erie 5           : C.A. No. 04-011 Erie</p> <p>JOHN J. LAMANNA, et al., : 6           Defendants       :</p> <p>7</p> <p>8           Video Conference Deposition of DEBORA FORSYTH, 9           taken before and by Janis L. Ferguson, Notary 10          Public in and for the Commonwealth of Pennsylvania, 11          on Wednesday, December 6, 2006, commencing at 12          10:08 a.m., at the offices of the United States Attorney, 17 South Park Avenue, Suite A330, Erie, Pennsylvania 16501.</p> <p>13</p> <p>14</p> <p>15          For the Plaintiffs: Richard A. Lanzillo, Esquire 16          Knox McLaughlin Gornall &amp; Sennett, PC 17          120 West 10th Street Erie, PA 16501</p> <p>18          For the Defendants: Michael C. Colville, Esquire, AUSA 19          Office of the United States Attorney 700 Grant Street, Suite 4000 20          Pittsburgh, PA 15219</p> <p>21          Douglas Goldring, Esquire Federal Prison Industries (UNICOR) 22          400 First Street NW Washington, DC 20534</p> <p>23</p> <p>24          Reported by Janis L. Ferguson, RPR 25          Ferguson &amp; Holdnack Reporting, Inc.</p>	<p>Page 1</p> <p>1   D E B O R A F O R S Y T H , first having 2   been duly sworn, testified as follows:</p> <p>3</p> <p>4           DIRECT EXAMINATION</p> <p>5   BY MR. LANZILLO:</p> <p>6</p> <p>7   Q. Ms. Forsyth, my name is Rich Lanzillo. I 8   represent Michael Hill, Leslie Kelly, Kevin Siggers, Myron 9   Ward, and Kenny Hill in the matters pending in the United 10       States District Court for the Western District of 11       Pennsylvania. We're conducting your deposition today 12       relative to those cases, and we're doing so by a video 13       hookup, a three-way video hookup. Mr. Colville and Doug are 14       in a remote location. You, I understand, are down in 15       Georgia, and I'm in Erie, Pennsylvania.</p> <p>16       So a couple of things to keep in mind before we 17       get started. There's a little bit of a delay between the 18       time that I finish speaking and the time you'll hear me, and 19       I think that delay goes all the way around to Mr. Goldring's 20       hookup, Mr. Colville's hookup as well. So you may want to 21       pause for a moment before you start to answer a question to 22       make sure you got the whole question.</p> <p>23       If at any time during your deposition you do not 24       hear me clearly, just let me know, and I'd be happy to 25       repeat or rephrase my question for you. Also, even if you</p>
<p>1           I N D E X</p> <p>2</p> <p>3   TESTIMONY OF DEBORA FORSYTH</p> <p>4    Direct examination by Mr. Lanzillo ..... 3</p> <p>5    Cross-examination by Mr. Colville ..... 36</p> <p>6    Redirect examination by Mr. Lanzillo ..... 37</p> <p>7</p> <p>8</p> <p>9</p> <p>10</p> <p>11</p> <p>12</p> <p>13</p> <p>14</p> <p>15</p> <p>16</p> <p>17</p> <p>18</p> <p>19</p> <p>20</p> <p>21</p> <p>22</p> <p>23</p> <p>24</p> <p>25</p>	<p>Page 2</p> <p>1   do hear me clearly, if you don't understand the question, 2   let me know that, and I'll be happy to rephrase it for you. 3   I'm not here to trick you. I simply want to get some 4   information relative to this -- to these cases.</p> <p>5       And with those instructions, let me ask you, 6       first, to please state your full name and your professional 7       address.</p> <p>8       A. Debora Ann Forsyth. I work at FCI Jesup. That's 9       2600 South 301 Street, Jesup, Georgia.</p> <p>10      Q. And how long have you been in Jesup, Georgia?</p> <p>11      A. Since June 2003.</p> <p>12      Q. How are you presently employed?</p> <p>13      A. I'm full-time.</p> <p>14      Q. And your position?</p> <p>15      A. Associate warden of industries and education.</p> <p>16      Q. When you gave your original response, there was a 17       little crackling or static in the transmission. What, 18       precisely, is the name of the Federal Correctional 19       Institution where you are presently located?</p> <p>20      A. FCI Jesup.</p> <p>21      Q. Jesup.</p> <p>22      A. J-E-S-U-P.</p> <p>23      Q. Where were you employed prior to FCI Jesup?</p> <p>24      A. FCI McKean.</p> <p>25      Q. How long were you employed at FCI McKean?</p>

1 (Pages 1 to 4)

<p style="text-align: right;">Page 5</p> <p>1 A. From July 1989 to June 2003.</p> <p>2 Q. Why is it that you transferred -- I assume it was</p> <p>3 a transfer from FCI McKean to FCI Jesup. Was it a</p> <p>4 promotion?</p> <p>5 A. Yes, sir.</p> <p>6 Q. What was your title while you were employed at FCI</p> <p>7 McKean?</p> <p>8 A. I left there as the superintendent of industries.</p> <p>9 Q. How long did you occupy that position?</p> <p>10 A. About three and a half years. I believe in</p> <p>11 November of 1999 I got that position.</p> <p>12 Q. What was your position prior to November of 1999?</p> <p>13 A. I was the factory manager at FCI McKean.</p> <p>14 Q. And how long were you factory manager at FCI</p> <p>15 McKean?</p> <p>16 A. I really don't remember. It was probably about</p> <p>17 two years.</p> <p>18 Q. And when you referred to being factory manager, I</p> <p>19 assume we're talking about what is commonly known as the</p> <p>20 UNICOR facility at FCI McKean?</p> <p>21 A. Yes.</p> <p>22 Q. All right. Was there any period of time between</p> <p>23 1989, when you started at FCI McKean, and June of 2003 when</p> <p>24 you were not employed in connection with the UNICOR</p> <p>25 facility?</p>	<p style="text-align: right;">Page 7</p> <p>1 A. I directly supervised the managers, which if we</p> <p>2 include education, I believe were four.</p> <p>3 Q. And, of course, my questions are still focusing on</p> <p>4 when you were acting as superintendent of industries. Can</p> <p>5 you tell me, do you recall the names of the supervisors who</p> <p>6 you -- or the managers who you supervised as the</p> <p>7 superintendent?</p> <p>8 A. Yes. Marty Sapko. He was the factory manager.</p> <p>9 Tim Houlihan was the business manager. Michael Hayes. He</p> <p>10 was the quality assurance manager. Beth Fantasky, who was</p> <p>11 the supervisor of education.</p> <p>12 Q. Ms. Forsyth, briefly, what is your educational</p> <p>13 background?</p> <p>14 A. High school education.</p> <p>15 Q. When did you graduate from high school?</p> <p>16 A. 1974.</p> <p>17 Q. Have you had any formal education or training</p> <p>18 after high school graduation?</p> <p>19 A. With the Bureau of Prisons; the training that I</p> <p>20 received on the job and then training that they give for</p> <p>21 various programs.</p> <p>22 Q. That training, was it all provided in-house, for</p> <p>23 lack of a better term?</p> <p>24 A. It was through the Bureau of Prisons, yes, sir.</p> <p>25 Q. In other words, the Bureau of Prisons did not send</p>
<p style="text-align: right;">Page 6</p> <p>1 A. Yes, sir. It was about a year or a year and two</p> <p>2 months, I was employed as a contract specialist in the</p> <p>3 institution business office.</p> <p>4 Q. Was that early in your tenure at FCI McKean, or</p> <p>5 was that middle, late?</p> <p>6 A. It was fairly early. Like '91, '92.</p> <p>7 Q. Okay. And what were your job responsibilities</p> <p>8 while you occupied the position of superintendent of</p> <p>9 industries at FCI McKean?</p> <p>10 A. I was responsible for the supervision of the total</p> <p>11 operation of the factory.</p> <p>12 Q. Who was your --</p> <p>13 A. In addition to --</p> <p>14 Q. Go ahead. I apologize.</p> <p>15 A. In addition, I was responsible to advise the</p> <p>16 warden of day-to-day activities. And he is who I answered</p> <p>17 to.</p> <p>18 Q. Okay. That was my next question. Was the warden</p> <p>19 your immediate supervisor?</p> <p>20 A. Yes, sir.</p> <p>21 Q. And that's Warden Lamanna?</p> <p>22 A. Yes, sir.</p> <p>23 Q. Did you yourself supervise employees?</p> <p>24 A. Yes.</p> <p>25 Q. Approximately how many?</p>	<p style="text-align: right;">Page 8</p> <p>1 you to a program or seminar outside of the prison system</p> <p>2 itself. Is that correct?</p> <p>3 A. Best that I can recollect, yeah, that's correct.</p> <p>4 Q. And did they bring in anyone from outside the</p> <p>5 prison system to train you, or was it done by existing staff</p> <p>6 members?</p> <p>7 A. They had brought in various times people from the</p> <p>8 outside to teach leadership training; teamwork approach.</p> <p>9 That's all I received, I believe, from the outside. The</p> <p>10 rest was from the BOP.</p> <p>11 Q. So am I correct, then, you were not provided with</p> <p>12 any outside training in areas of occupational health or</p> <p>13 safety?</p> <p>14 A. Not specifically, no.</p> <p>15 Q. Did you receive any such training generally?</p> <p>16 A. During annual refresher training, the safety</p> <p>17 department would give various training, but those were</p> <p>18 in-house, not outside.</p> <p>19 Q. Okay. Did you have a written job description as</p> <p>20 the superintendent of industries at UNICOR?</p> <p>21 A. Yes.</p> <p>22 Q. Did that remain the same throughout the time that</p> <p>23 you had that position, that job description?</p> <p>24 A. To my knowledge, yes.</p> <p>25 Q. While you were employed as superintendent of</p>

2 (Pages 5 to 8)

<p style="text-align: right;">Page 9</p> <p>1 industries at UNICOR, did the facility make anything other      2 than furniture?      3 A. No.      4 Q. Do you know whether that facility is still      5 operating -- well, let me stop there -- operating generally?      6 A. Yes.      7 Q. And do you know whether it's still making      8 furniture?      9 A. It is not making furniture.      10 Q. What are they making now? Plastic products?      11 A. Yes, sir.      12 Q. Do you know why the facility changed from a      13 furniture manufacturing facility to a plastic products      14 facility?      15 A. Purely economics, I'm sure. Things were moved to      16 the Coleman plant.      17 Q. Where is the Coleman plant?      18 A. Leesburg, Florida.      19 Q. Was there --      20 A. I'm sorry, Lees County.      21 Q. Lees County, Florida?      22 A. Yes, uh-huh. I believe that's the name of it.      23 Q. Was there a furniture manufacturing facility in      24 Lees County, Florida at the same time that one was being      25 operated at FCI McKean?</p>	<p style="text-align: right;">Page 11</p> <p>1 frame?      2 A. Two.      3 Q. And at any given time during either shift,      4 approximately how many inmates would be engaged in      5 activities, employment, at the UNICOR facility?      6 A. If memory serves, during the day we were close to      7 200. It was probably 160 to 200, depending on the workload.      8 At night, we tried to keep it around 100 or less.      9 Q. And of those employees, approximately how many      10 would be engaged in the cutting or cutting activities      11 involving Micore board?      12 A. I would be guessing, but very few. But I would be      13 guessing, so I'm not sure. I would think less than 10.      14 Q. The employees engaged in cutting Micore board,      15 would they be in a discreet area of the facility? In other      16 words, separate from the other employees?      17 A. No.      18 Q. So if I'm following correctly, then, this was one      19 large shop floor, and one area would be a cutting area? Or      20 would they be spread out throughout the facility?      21 A. It is one -- one large shop, and cutting areas,      22 depending on the machine, could go throughout the area too.      23 Q. Okay.      24 A. I'm not -- I'm not an expert on where everything      25 was laid out, but just from me walking on the floor, there</p>
<p style="text-align: right;">Page 10</p> <p>1 A. Yes. Part of that time.      2 Q. Do you know how long there's been a furniture      3 manufacturing facility in Lees County, Florida?      4 A. No, I -- I don't recall. I remember when they      5 opened up the facility down there and they started right      6 away doing various furniture products. But as to the exact      7 date, I don't know. And it's -- Coleman is the name of the      8 facility, and it is Leesburg, Florida where it is. I      9 misspoke.      10 Q. Okay. When did the UNICOR facility at FCI McKean      11 first open?      12 A. I don't know. Late '89, early '90.      13 Q. Was it in operation when you first arrived at your      14 initial position at FCI McKean?      15 A. We were setting things up. But, no, it wasn't in      16 operation yet.      17 Q. Were you involved in the design or layout of any      18 aspect of the facility?      19 A. No, sir.      20 Q. During the period of time that you were      21 superintendent of industries, what were the hours of      22 operation of the UNICOR facility?      23 A. The majority of the time was 7:30 -- or 7:10 until      24 11:00 at night.      25 Q. And how many shifts were operated during that time</p>	<p style="text-align: right;">Page 12</p> <p>1 were different areas of the factory where things were being      2 cut. So not just one area.      3 Q. And how often were you actually on the shop floor?      4 A. At least daily. Sometimes twice a day.      5 Q. And at the times when you would be present on the      6 shop floor, approximately how much time would you spend      7 there?      8 A. Well, it depended on really what I was doing down      9 there. But just my daily walks would sometime take about a      10 half hour. If we were checking out a new product, I would      11 assist with that, and sometimes a bit more. But a normal      12 daily walk was a half hour.      13 Q. And that walk, would that encompass the entire      14 shop floor?      15 A. Yes, sir.      16 Q. Did you have an office?      17 A. Yes, sir.      18 Q. And where was that located?      19 A. Upstairs, overlooking the factory floor.      20 Q. So you could actually observe what was going on      21 from your office?      22 A. Yes.      23 Q. We talked a few moments ago about whether you      24 received any outside training at the UNICOR facility or      25 whether anyone from the outside was brought in, and you had</p>

3 (Pages 9 to 12)

<p style="text-align: right;">Page 13</p> <p>1 addressed those questions. Let me now ask you what, if any, 2 in-house training was provided to you regarding health and 3 safety. 4 A. To me, I think it was just the yearly annual 5 training that we received from the safety department 6 in-house. 7 Q. Okay. And when you say "annual training", was 8 there a session once a year? 9 A. Yes. For all staff. 10 Q. And when you say "all staff", what do you mean? 11 A. This particular training that I'm talking about is 12 for all staff that -- employees that work at FCI McKean. 13 Q. Would that include the regular staff employees 14 alone, or would it also include the inmate employees? 15 A. Just staff alone. 16 Q. Did that annual training occur at a particular 17 time during the year? 18 A. Yes. 19 Q. When was that? 20 A. My guess, it's the first part of the year. I 21 think January, February. I could be mistaken, because 22 that's when we do it here. I'm not positive. 23 Q. And you mentioned the -- was it the safety office? 24 Is that the name of the -- 25 A. Yes.</p>	<p style="text-align: right;">Page 15</p> <p>1 a year to two years, and then they are updated. 2 Q. Would the program statements ever be specific 3 enough to address, for example, use or working with Micore 4 board? 5 A. No, sir. 6 Q. These are more general guidelines and policies? 7 Is that correct? 8 A. (Witness nods head.) Yes, sir. 9 Q. Could you tell me your understanding regarding how 10 the ventilation system worked in the area of the panel saws 11 and other saws in use at the UNICOR facility during the 12 period of time that you were superintendent of industries. 13 A. Yes, sir. Each -- each machine had a tube that 14 come down, and it actually would suck up any of the dust and 15 debris for the machine so that the factory wasn't polluted 16 with any of the dust. This would go through the 17 air-handling system and go to rest outside in big silos. 18 This air-handling system was so strong that on more than a 19 couple occasions we had screwdrivers and that kind of thing 20 get sucked up in them. So we had to look for tools then. 21 Q. Were the machines tied into a central air-handling 22 system? 23 A. Not to my knowledge, but I'm not an expert. I 24 just knew how they sucked everything outside. 25 Q. And who was responsible for maintaining the</p>
<p style="text-align: right;">Page 14</p> <p>1 Q. Okay. And who, in particular, provided the 2 training? 3 A. Steve Housler or someone in his staff. 4 Q. And how long was the annual training? 5 A. This particular class, I believe, lasted two 6 hours. 7 Q. So annually there would be safety training 8 provided by Steve Housler's office, and it would last 9 approximately two hours? Is that correct? 10 A. Yes. 11 Q. Other than the two-hour training sessions that 12 occurred on an annual basis, did you receive any other 13 training regarding health and safety? 14 A. Not from an outside source and not from BOP. 15 Other than program statements that I was to be familiar 16 with. 17 Q. And what are program -- 18 A. And that was -- 19 Q. What are program statements? 20 A. Those are policy and procedures that are in place 21 that -- for the factory. 22 Q. Are those maintained in a central location? 23 A. Yes. 24 Q. How often would you receive program statements? 25 A. I'm not sure. Normal program statements last for</p>	<p style="text-align: right;">Page 16</p> <p>1 ventilation system and the air-handling system? 2 A. Michael Salerno. He was their maintenance 3 supervisor. 4 Q. Was he specifically assigned to UNICOR, or was he 5 an institutional maintenance person? 6 A. No, he was specifically assigned to UNICOR. 7 Q. Are you aware of any instances when the 8 ventilation system or the air-handling system malfunctioned? 9 A. There -- no, I'm really not. I was trying to 10 think if there would be anything that would be cause to 11 malfunction, but, no. I don't recall. 12 Q. Did you ever receive or become aware of any 13 complaints by any inmates or staff employees regarding 14 respiratory problems associated with the handling of Micore 15 board? 16 A. No one made me specifically aware of it. Later I 17 heard from other staff -- Mr. Sapko, I believe, in 18 particular, and Mr. Houlihan -- that was telling me that 19 inmates were complaining. Or that they had filed BP-9's or 20 something. But that was in the interim of me coming here, 21 so I'm -- 22 Q. During the entire time that you were 23 superintendent, do I understand your testimony correctly 24 that during that entire time you were a superintendent, that 25 no inmate or staff employee brought to you any complaints</p>

<p style="text-align: right;">Page 17</p> <p>1 regarding respiratory problems associated with the use of 2 Micore board?</p> <p>3 A. No. To the best of my knowledge, no.</p> <p>4 Q. Are you aware of any staff employees submitting 5 disability, Workers' Comp., or any other type of medical 6 disability claim related to respiratory problems?</p> <p>7 A. Disability claims, yes, on staff. I'm not 8 positive if it was respiratory. It might have been. I know 9 he was having issues, but I'm not positive. But I do know 10 one staff had claims. And I was thinking it was Mr. 11 Behevino.</p> <p>12 Q. What was that individual's name?</p> <p>13 A. Robin Behevino.</p> <p>14 Q. And Robin Behevino was a supervisor or a manager? 15 Is that correct?</p> <p>16 A. Yes. He was a foreman on the -- with the inmates.</p> <p>17 Q. Do you think that Mr. Behevino's problems included 18 respiratory problems?</p> <p>19 A. I know he was -- he was sick quite a bit, yes, 20 with respiratory problems.</p> <p>21 Q. When did you first become aware of Mr. Behevino's 22 respiratory problems?</p> <p>23 A. I -- I don't remember. I know he was out quite a 24 bit, and there is a -- he was out quite a bit for various 25 things. He had poison ivy that lasted for a long, long</p>	<p style="text-align: right;">Page 19</p> <p>1 A. If not everything there, they -- they had various 2 topics that they were to talk to the inmates about. So a 3 lot of that was self-taught. There were supplies that they 4 were given, videotapes they were to show. They would 5 educate the inmates with materials they had. Each month 6 they would educate them on something different, and I don't 7 know what all those things were.</p> <p>8 Q. Were any Material Safety Data Sheets maintained at 9 the UNICOR facility?</p> <p>10 A. Yes.</p> <p>11 Q. Who was responsible for maintaining the MSDS?</p> <p>12 A. I'm not positive. They -- I believe the safety -- 13 or the maintenance foremen took care of those. They were 14 located a couple different places on the factory floor.</p> <p>15 Q. When you say they were located at a couple of 16 different places on the factory floor, are you indicating 17 that they were moved from time to time or that there were 18 multiple copies?</p> <p>19 A. There were multiple copies.</p> <p>20 Q. You don't know who was responsible for maintaining 21 those for sure?</p> <p>22 A. I can't -- I can't remember. I do believe that -- 23 well, I do know that every chemical that we brought into the 24 institution had to go through the safety department, and 25 Mr. Snyder was the one that was responsible for that. But</p>
<p style="text-align: right;">Page 18</p> <p>1 time. And then he had pneumonia and some colds. And then 2 he had problems with his back. I'm not sure when all of 3 this took place and exactly when I became aware of it. I 4 wasn't his direct supervisor. I believe Mr. English or 5 Mr. Sapko were his direct supervisor.</p> <p>6 Q. Do you know what area of the UNICOR facility he 7 worked in?</p> <p>8 A. He worked on the factory floor. The foremen were 9 rotated almost yearly, so I'm not real sure where 10 Mr. Behevino was.</p> <p>11 Q. Did the inmate employees receive any training 12 regarding the use of Micore board?</p> <p>13 A. I don't know specifically if -- Micore board, but 14 they received training on safety issues, you know, almost 15 monthly, as far as how to pick boards up and how not to -- 16 (Brief interruption in proceedings.)</p> <p>17 (Discussion held off the record.)</p> <p>18 Q. All right, let's resume. The training, safety 19 training provided to the inmates, who was responsible for 20 providing that, Ms. Forsyth?</p> <p>21 A. Each of the foremen were responsible for the 22 safety talks.</p> <p>23 Q. And the foremen, am I correct that they would have 24 received their training during the annual training sessions 25 that you described earlier?</p>	<p style="text-align: right;">Page 20</p> <p>1 the maintenance department, I think, had a hand in it, but 2 I'm not positive.</p> <p>3 Q. Where on the shop floor were the Material Safety 4 Data Sheets maintained?</p> <p>5 A. I remember one right as you come in near the 6 factory office, which is on the floor. And then I believe 7 there was one station that was in the back close to the 8 packing area.</p> <p>9 Q. Are you aware of any other locations?</p> <p>10 A. I can't remember.</p> <p>11 Q. Did you ever personally consult the Material 12 Safety Data Sheets?</p> <p>13 A. Yes.</p> <p>14 Q. Who had access to the Material Safety Data Sheets?</p> <p>15 A. Everybody.</p> <p>16 Q. Was there a Material Safety Data Sheet that 17 addressed Micore board or silica dust?</p> <p>18 A. The Micore board, yes. Even particle board. I 19 think everything came with an MSDS on it.</p> <p>20 Q. When did you become aware that there was an MSDS 21 dealing with Micore board?</p> <p>22 A. I don't know. We had ACA inspections where we had 23 to make sure everything was in there. I'm not positive. It 24 could have -- it could have been the first time that OSHA 25 came to the factory.</p>

5 (Pages 17 to 20)

<p style="text-align: right;">Page 21</p> <p>1 Q. And do you recall when the first OSHA visit was?      2 A. No, I don't.      3 Q. Do you know what prompted that visit?      4 A. A letter, I think. I don't know for sure.      5 Q. Do you recall the subject of the complaint that      6 prompted the OSHA visit?      7 A. (No response.)      8 Q. Was it Micore board and dust?      9 A. It was the air -- it was the air quality, if I      10 remember correctly.      11 Q. And as part of your receiving notice of the      12 complaint to OSHA and the OSHA visit itself, did you at the      13 same time become aware that inmates were complaining about      14 respiratory problems?      15 A. No, I don't know if I think it was inmates or not.      16 No. This complaining about the air quality, specific inmate      17 ailments, I don't remember. I knew there was an issue,      18 which was why we -- they -- OSHA said that there was      19 complaints about the air quality, but I really didn't know      20 if it was inmate or staff that was making a complaint, and I      21 didn't know any specifics.      22 Q. I just want to make sure that I'm following your      23 testimony correctly here. I mean, when you say you became      24 aware that there were air quality complaints, did you not      25 also understand that in connection with those air quality</p>	<p style="text-align: right;">Page 23</p> <p>1 they were testing different areas of the factory and      2 outside. But I'm not positive whether it was the gentleman      3 from OSHA or Mr. Salerno. But the OSHA gentleman was      4 present at the time.      5 Q. Did you participate in the OSHA inspection and any      6 testing in connection with that inspection?      7 A. No. No.      8 Q. Do you know when they conducted the inspection      9 relative to the operation of the facility?      10 A. I believe it was -- the test was like an      11 eight-hour test, I'm thinking. I know one of the tests that      12 we had was an eight-hour test. And I'm thinking that's what      13 they did. Beginning from, you know, the 7:30 to 4:00 shift,      14 which is when we have most inmates working.      15 Q. Let me ask you this: Is it necessary for the      16 inmates utilizing table saws and other saws periodically to      17 clean up the saw itself; clean up the dust on the machine or      18 in or around the machine?      19 A. I don't know that.      20 Q. Did you ever observe that?      21 A. Observe them, no. I observed them using the air      22 gun, spraying themselves off for whatever reason, but I      23 don't -- that's all I remember seeing.      24 Q. When you referred to the air gun, you're talking      25 about some sort of pneumatic or compressed air device?</p>
<p style="text-align: right;">Page 22</p> <p>1 complaints, that people were raising concerns about      2 respiratory health and ailments?      3 A. Yes. That -- that was all part of why they were      4 concerned about the air quality. But specific inmates and      5 specific people, I didn't have that issue. When -- when      6 OSHA made their -- made it known that they were coming in to      7 check it, is that they received complaints about the air      8 quality, and that's when we started asking questions and      9 things. But, specifically, I didn't know specific people,      10 that I remember. I don't remember that.      11 Q. After the OSHA visit, what did you do regarding      12 the air quality issues that were raised?      13 A. I don't recall doing anything. There was no issue      14 with the air quality concerning the OSHA report. Everything      15 was fine. At one point the gentleman that was there said      16 that the air quality inside the factory was better than that      17 outside the factory. So there was no need for me to really      18 react. And at this time is when I was doing my      19 house-hunting trip here and then moving here, so I'm not      20 sure what happened after that. But I personally don't think      21 there was a need to do anything.      22 Q. Who made that statement to you, that the air      23 quality inside the facility was better than that outside?      24 A. I can't remember if it was the OSHA gentleman or      25 Mr. Salerno, but they had one of those readers that -- that</p>	<p style="text-align: right;">Page 24</p> <p>1 A. Yes.      2 Q. All right. And you observed them, what, using the      3 air gun to blow dust off themselves or clothing? Is that      4 what you're referring to?      5 A. Yes. They were blowing something. I would      6 imagine it was dust that was there.      7 Q. Okay. Were you able to observe dust being blown      8 off of their clothing or themselves?      9 A. No. But there were times that there was dust on      10 the floor, and they would have to sweep up. And I'm not      11 sure where that was or why. But I do remember seeing that.      12 But as far as dust coming off themselves, no.      13 Q. But you did observe them using the air gun to blow      14 what you assumed was dust off of their clothes.      15 A. Yes.      16 Q. And how often did you see that?      17 A. I -- probably once a day. I don't know. When      18 they were getting ready to leave or something.      19 Q. Okay. So as part of their routine, then, when      20 they were leaving, they would be blowing -- blowing dust off      21 their clothing; is that right, at the end of the shift?      22 MR. COLVILLE: I'll object to the form, but you      23 can answer.      24 A. Not -- I don't want to imply that everybody did      25 that. On occasion I would see an inmate doing that. That</p>

6 (Pages 21 to 24)

<p style="text-align: right;">Page 25</p> <p>1 being said, they were told not to do that, because it was      2 dangerous. So -- but you asked if I had ever seen it, and I      3 had. Probably once a day one of them were doing it. And it      4 didn't mean that all of them were.</p> <p>5 Q. Who told you that was dangerous?</p> <p>6 A. Mr. Salerno, because of the air pressure.</p> <p>7 Q. Okay. So the force of the air? Is that what the      8 danger was?</p> <p>9 A. I would assume. I know enough to be dangerous      10 here, so I'm not going to say. I would assume that was it.</p> <p>11 Q. Okay. That's what you believed. Is that what      12 you --</p> <p>13 A. I -- yes. Yes.</p> <p>14 Q. Do you know whether the inmates ever used the air      15 gun to blow dust from the saws themselves?</p> <p>16 A. I never witnessed that.</p> <p>17 Q. Do you know whether they did that? Did you learn      18 that through any other --</p> <p>19 A. Not specifically, no.</p> <p>20 Q. Did you believe they were doing that?</p> <p>21 A. The concern that I remember was them using the air      22 gun on themselves, because it could hurt the eyes or      23 something. I don't remember any great talk about the air      24 gun with anything else. So I don't know. I just never      25 thought about it, I guess.</p>	<p style="text-align: right;">Page 27</p> <p>1 great airing system that I was told was almost double the      2 capacity that we needed, it wasn't necessary, and OSHA      3 agreed with that, as best as I can remember.</p> <p>4 Q. So just so I understand your testimony, then, it's      5 your testimony that -- and even here sitting here today,      6 based on what you know today, that it was unnecessary for      7 inmates to wear respirators or even dust masks when      8 performing tasks at the UNICOR facility. Is that correct?</p> <p>9 A. That's my belief, yes. Yes.</p> <p>10 Q. And do you recall the identity of any person in      11 particular who told you that?</p> <p>12 A. I can't recall specifically, but I do remember      13 reading that. And then I would ask about our air-handling      14 system and the space, and I think Mr. Salerno and      15 Mr. Housler is who I talked to at length about that when we      16 knew OSHA was coming in. But, specifically, that's just my      17 understanding.</p> <p>18 Q. Did you ask anyone at OSHA about that      19 understanding; whether your understanding was correct?</p> <p>20 A. I asked OSHA about the facility, about the      21 cleanliness, about potential harm, and they -- their -- even      22 that day of walking around, he said it was the cleanest      23 place that he had seen, and there shouldn't be any concern      24 with anything. Specifically, no. But I just -- it was      25 concerning the air in the factory itself.</p>
<p style="text-align: right;">Page 26</p> <p>1 Q. Were respirators made available to any of the      2 employees at the UNICOR facility while you were      3 superintendent?</p> <p>4 A. To my knowledge, no. Dust masks were available,      5 but not respirators, to my knowledge.</p> <p>6 Q. What type of dust mask was provided?</p> <p>7 A. I don't know. They were just the white masks that      8 you put over your face.</p> <p>9 Q. Did you ever see inmates wearing the dust masks?</p> <p>10 A. Yes.</p> <p>11 Q. Anyone in particular? And by anyone, I don't      12 necessarily mean names, but I'm more interested in the      13 activities they were performing with the dust masks.</p> <p>14 A. I couldn't -- I couldn't tell you specifically      15 where. It was rare to see it.</p> <p>16 Q. To your knowledge, were the inmates ever      17 instructed to wear dust masks?</p> <p>18 A. No.</p> <p>19 Q. Are you aware of any Material Safety Data Sheets      20 or other safety documents that either required or suggested      21 the wearing of respirators or dust masks when using any      22 particular material within UNICOR?</p> <p>23 A. Possibly if it was in an enclosed area without an      24 air-handler system. I would think even particle board would      25 require it. But seeing that we were in a huge room with a</p>	<p style="text-align: right;">Page 28</p> <p>1 Q. What about, though, that -- what about inmates who      2 were directly using saws to cut Micore board, and rather      3 than just breathing the ambient air in the facility, but who      4 were actually in proximity to the operations point of the      5 saws? Did you discuss those people with anyone at OSHA?</p> <p>6 A. I don't think I did, no.</p> <p>7 Q. Did you have an understanding regarding any      8 differences in exposure levels that might occur between an      9 operator of a machine working with Micore board,      10 particularly a saw, as opposed to someone just breathing the      11 ambient air -- the air generally in the facility?</p> <p>12 A. No. I don't have that knowledge. I do -- do know      13 that when they did the air quality testing, those machines      14 they would set up would be near the various machines. And      15 when they tell me things were fine, I -- I was down there      16 walking, I was by those machines and watching them. I      17 didn't notice any difference. But I don't have that      18 specific knowledge, other than things I observed.</p> <p>19 Q. Other than your daily walk through the facility,      20 which I understand encompassed the whole facility and lasted      21 approximately a half an hour, would you spend any      22 significant periods of time on the shop floor?</p> <p>23 A. That's where I was the half hour, was on the shop      24 floor, going throughout each machine, talking to inmates,      25 seeing the product. On occasion I would be asked by Mr.</p>

7 (Pages 25 to 28)

<p style="text-align: right;">Page 29</p> <p>1 Hayes to come down and look at something he thought maybe      2 wasn't quite right, and that would involve me watching them      3 cut something and looking at it. So, yes, I was on the shop      4 floor quite a bit.</p> <p>5 Q. Did you ever observe employees actually engaged in      6 the process of sawing boards, Micore boards specifically?</p> <p>7 A. On the routing machines, yes.</p> <p>8 Q. How many boards would the inmates cut at a time on      9 a panel saw, for example?</p> <p>10 A. I don't know.</p> <p>11 Q. Do you have any knowledge regarding anyone      12 altering any Material Safety Data Sheets relating to the use      13 of Micore board?</p> <p>14 A. No.</p> <p>15 Q. Specifically, are you -- do you have any knowledge      16 of anyone striking out the word "respirator" and inserting      17 the word "mask" regarding the use of Micore board?</p> <p>18 A. No.</p> <p>19 Q. Have you ever heard that -- from anyone that that      20 occurred?</p> <p>21 A. What I recall is in the declaration stating that I      22 never altered an MSDS sheet. I have never seen the supposed      23 MSDS sheet that was altered. So that, to my knowledge, is      24 what I remember then, looking back.</p> <p>25 Q. Did you ever become aware of any complaints from</p>	<p style="text-align: right;">Page 31</p> <p>1 us to investigate it and give a report.</p> <p>2 Q. Other than that testing and any testing performed      3 by OSHA, are you aware of any other air tests performed at      4 the UNICOR facility?</p> <p>5 A. I believe that safety department had a little      6 machine that they could test. I want to say they did. I      7 know they do it here, so.</p> <p>8 Q. What --</p> <p>9 A. It's part of that policy.</p> <p>10 Q. The machine, can you -- can you be more specific,      11 what you're talking about?</p> <p>12 A. No.</p> <p>13 Q. You have such a device at your current facility?</p> <p>14 A. Pardon me?</p> <p>15 Q. Do you have such a testing device at your current      16 facility?</p> <p>17 A. Yes.</p> <p>18 Q. Did you ever see a similar device at FCI McKean?</p> <p>19 A. I can't remember. That's why now I'm hesitating.</p> <p>20 You know, I'm over 50, so I don't know if I'm combining the      21 factory in two plants or not. So the air quality in any      22 factory is real important, but I'm not -- I guess I should      23 just back up on that one, and Mr. Housler can answer that.</p> <p>24 I'm not real sure now.</p> <p>25 Q. Okay.</p>
<p style="text-align: right;">Page 30</p> <p>1 either inmate employees or staff employees regarding skin      2 irritations or other skin conditions experienced by those      3 people while -- or while working in association with Micore      4 board?</p> <p>5 A. No.</p> <p>6 Q. Other than the air testing that was undertaken in      7 connection with the OSHA inspection, are you aware of any      8 other air test performed in the UNICOR facility?</p> <p>9 A. Yes. We had a private company come in and do a      10 testing prior to OSHA coming in and doing their testing.</p> <p>11 Q. And when was that?</p> <p>12 A. I -- I don't remember specifically.</p> <p>13 Q. Do you recall the name of the company who      14 performed the test?</p> <p>15 A. No.</p> <p>16 Q. Recognizing that you can't recall precisely when      17 that occurred, do you recall whether it was soon before the      18 OSHA testing?</p> <p>19 A. Not too before. I'm thinking there was quite a      20 few months, if not a year before, but I'm guessing. But      21 memory -- memory tells me that it was before, so. Long      22 before, but I'm not positive.</p> <p>23 Q. And why was that testing performed?</p> <p>24 A. It was in response to a letter from OSHA stating      25 that they had received a written complaint, and they asked</p>	<p style="text-align: right;">Page 32</p> <p>1 A. But I just never had any concerns with the air      2 quality in that factory. Even when the complaints were      3 issued, we had the testing done immediately, and I -- I just      4 thought this was the -- the -- you know, I was amazed,      5 because I know I never even had problems, and we were there      6 a lot on the floor.</p> <p>7 Q. Well, just backing up for a second to the device      8 for testing air quality.</p> <p>9 A. Yes.</p> <p>10 Q. If I understand your testimony correctly, what you      11 are certain of is that such a device is used at your current      12 facility, and you can't recall whether one was available or      13 used at FCI McKean? Is that correct?</p> <p>14 A. Correct.</p> <p>15 Q. And as far as the response to notice that there      16 were at least concerns about air quality, am I correct that      17 no testing was undertaken until OSHA notified you that it      18 had received a letter from someone raising concerns about      19 the air quality? Is that also correct?</p> <p>20 A. I -- I honestly don't know that, and I don't      21 remember. I know the private company coming in that we      22 paid, that's the first I remember doing it. But I      23 wasn't over at the factory the whole time. So in-house      24 testing is where I'm not sure of. But to pay an outside      25 person to come in, that's the first time. That I remember.</p>

8 (Pages 29 to 32)

9 (Pages 33 to 36)

Page 37

1 Q. Okay. Subsequent to OSHA looking at those MSDS  
2 sheets, did they come to you at any time and report any  
3 concern with what they found to be tampering or alteration  
4 of MSDS sheets that they did look at, whether they were for  
5 Micore board or any other?

6 MR. LANZILLO: Objection to form.

7 A. No. Not that I recall.

8 Q. Do you know whether or not FCI McKean was issued a  
9 citation for having altered MSDS sheets as part of the OSHA  
10 investigation?

11 A. Not that I'm aware of.

12 Q. When you walked the factory floor on a daily  
13 basis, did you wear a respirator?

14 A. No, sir.

15 Q. Did any staff members wear a respirator while they  
16 were on the floor?

17 A. Not to my knowledge.

18 MR. COLVILLE: That's all I have. Thank you.

19 MR. LANZILLO: Yeah, just a couple quick  
20 follow-ups.

21

22 DIRECT EXAMINATION

23 BY MR. LANZILLO:

24

25 Q. Miss Forsyth, you don't know whether OSHA actually

Page 38

1 inspected the MSDS sheets for the Loc-Weld or the Micore  
2 board, do you?

3 A. I don't know that, no.

4 Q. Okay.

5 A. I can't recall.

6 Q. And how often did you actually operate a panel saw  
7 or a router with Micore board on the facility floor?

8 MR. COLVILLE: Object to form.

9 A. Me specifically?

10 Q. Did you ever operate one of those machines with  
11 Micore board, ma'am?

12 A. I did not.

13 Q. And how often would the supervisors or managers on  
14 the floor actually be the operators of the equipment?

15 A. I don't know that.

16 Q. That would certainly not be a regular activity  
17 undertaken by a manager, would it?

18 A. No. These were supervisors, so.

19 MR. LANZILLO: That's all I have. Thank you very  
20 much.

21 MR. COLVILLE: That's all. We'll waive. Thank  
22 you.

23

24 (Deposition concluded at 11:16 a.m.)

25

10 (Pages 37 to 38)

<b>A</b>	<b>B</b>	<b>C</b>	<b>D</b>
<p>able 24:7  <b>about</b> 5:10,16,19 6:1      12:9,23 13:11 19:2      21:13,16,19 22:1,4,7      23:25 25:23,25 27:13      27:15,18,20,20,21      28:1,1 31:11 32:16      32:18 34:9,11,16      36:6  <b>ACA</b> 20:22  <b>access</b> 20:14 33:18  <b>accessible</b> 34:15  <b>accurate</b> 36:13  <b>acting</b> 7:4  <b>actions</b> 35:12  <b>activities</b> 6:16 11:5,10      26:13 35:17  <b>activity</b> 38:16  <b>actual</b> 34:20  <b>actually</b> 12:3,20 15:14      28:4 29:5 37:25 38:6      38:14  <b>addition</b> 6:13,15  <b>address</b> 4:7 15:3  <b>addressed</b> 13:1 20:17  <b>adhesive</b> 33:22 34:1  <b>advise</b> 6:15  <b>after</b> 7:18 22:11,20      34:18 35:12  <b>ago</b> 12:23  <b>agreed</b> 27:3  <b>ahead</b> 6:14  <b>ailments</b> 21:17 22:2  <b>air</b> 21:9,9,16,19,24,25      22:4,7,12,14,16,22      23:21,24,25 24:3,13      25:6,7,14,21,23      27:25 28:3,11,11,13      30:6,8 31:3,21 32:1,8      32:16,19 34:9,9  <b>airing</b> 27:1  <b>air-handler</b> 26:24  <b>air-handling</b> 15:17,18      15:21 16:1,8 27:13  <b>al</b> 1:3,5  <b>almost</b> 18:9,14 27:1      36:16  <b>alone</b> 13:14,15  <b>already</b> 35:2  <b>alter</b> 36:7  <b>alteration</b> 37:3  <b>altered</b> 29:22,23 36:6      37:9  <b>altering</b> 29:12  <b>amazed</b> 32:4  <b>ambient</b> 28:3,11  <b>Ann</b> 4:8  <b>annual</b> 8:16 13:4,7,16</p> <p>14:4,12 18:24  <b>annually</b> 14:7  <b>answer</b> 3:21 24:23      31:23  <b>answered</b> 6:16  <b>anyone</b> 8:4 12:25 26:11      26:11 27:18 28:5      29:11,16,19  <b>anything</b> 9:1 16:10      22:13,21 25:24 27:24      33:11 34:19  <b>apologize</b> 6:14  <b>approach</b> 8:8  <b>approximately</b> 6:25      11:4,9 12:6 14:9      28:21  <b>area</b> 11:15,19,19,22      12:2 15:10 18:6 20:8      26:23  <b>areas</b> 8:12 11:21 12:1      23:1  <b>around</b> 3:19 11:8 23:18      27:22  <b>arrived</b> 10:13  <b>asked</b> 25:2 27:20 28:25      30:25  <b>asking</b> 22:8  <b>aspect</b> 10:18  <b>assigned</b> 16:4,6  <b>assist</b> 12:11  <b>Associate</b> 4:15  <b>associated</b> 16:14 17:1  <b>association</b> 30:3  <b>assume</b> 5:2,19 25:9,10  <b>assumed</b> 24:14  <b>assurance</b> 7:10  <b>Attorney</b> 1:11,19  <b>AUSA</b> 1:18  <b>available</b> 26:1,4 32:12  <b>Avenue</b> 1:11  <b>aware</b> 16:7,12,16 17:4      17:21 18:3 20:9,20      21:13,24 26:19 29:25      30:7 31:3 33:2 37:11  <b>away</b> 10:6  <b>a.m</b> 1:11 38:24  <b>A330</b> 1:11</p> <p><b>B</b></p> <p><b>B</b> 3:1  <b>back</b> 18:2 20:7 29:24      31:23 34:7 36:16  <b>background</b> 7:13  <b>backing</b> 32:7  <b>based</b> 27:6  <b>basis</b> 14:12 37:13  <b>became</b> 18:3 21:23  <b>become</b> 16:12 17:21      20:20 21:13 29:25  <b>before</b> 1:9 3:16,21</p> <p>30:17,19,20,21,22      34:2 35:13  <b>Beginning</b> 23:13  <b>being</b> 5:18 9:24 12:1      24:7 25:1 34:3 36:6  <b>belief</b> 27:9 35:2  <b>believe</b> 5:10 7:2 8:9      9:22 14:5 16:17 18:4      19:12,22 20:6 23:10      25:20 31:5  <b>believed</b> 25:11  <b>best</b> 8:3 17:3 27:3  <b>Beth</b> 7:10  <b>better</b> 7:23 22:16,23  <b>between</b> 3:17 5:22 28:8  <b>Bevevino</b> 17:11,13,14      18:10  <b>Bevevino's</b> 17:17,21  <b>big</b> 15:17  <b>bills</b> 34:4  <b>bit</b> 3:17 12:11 17:19,24      17:24 29:4  <b>blow</b> 24:3,13 25:15  <b>blowing</b> 24:5,20,20  <b>blown</b> 24:7  <b>board</b> 11:11,14 15:4      16:15 17:2 18:12,13      20:17,18,18,21 21:8      26:24 28:2,9 29:13      29:17 30:4 36:24      37:5 38:2,7,11  <b>boards</b> 18:15 29:6,6,8  <b>BOP</b> 8:10 14:14  <b>BP-9's</b> 16:19  <b>breathing</b> 28:3,10  <b>Brief</b> 18:16 35:21  <b>briefly</b> 7:12  <b>bring</b> 8:4  <b>brought</b> 8:7 12:25      16:25 19:23  <b>Bureau</b> 7:19,24,25  <b>business</b> 6:3 7:9 34:4</p> <p><b>C</b></p> <p><b>C</b> 1:18  <b>came</b> 20:19,25  <b>capacity</b> 27:2  <b>care</b> 19:13  <b>cases</b> 3:12 4:4  <b>cause</b> 16:10  <b>central</b> 14:22 15:21  <b>certain</b> 32:11 33:9  <b>certainly</b> 38:16  <b>changed</b> 9:12  <b>check</b> 22:7  <b>checking</b> 12:10  <b>chemical</b> 19:23  <b>citation</b> 37:9  <b>citations</b> 34:12,18 35:3      35:14</p> <p><b>claim</b> 17:6  <b>claims</b> 17:7,10  <b>class</b> 14:5  <b>clean</b> 23:17,17  <b>cleanest</b> 27:22  <b>cleanliness</b> 27:21  <b>clearly</b> 3:24 4:1  <b>close</b> 11:6 20:7  <b>clothes</b> 24:14  <b>clothing</b> 24:3,8,21  <b>colds</b> 18:1  <b>Coleman</b> 9:16,17 10:7  <b>Colville</b> 1:18 2:5 3:13      24:22 35:25 36:3      37:18 38:8,21  <b>Colville's</b> 3:20  <b>combining</b> 31:20  <b>come</b> 15:14 20:5 29:1      30:9 32:25 34:14      35:6 37:2  <b>coming</b> 16:20 22:6      24:12 27:16 30:10      32:21  <b>commencing</b> 1:10  <b>comments</b> 34:9  <b>commonly</b> 5:19  <b>Commonwealth</b> 1:10  <b>Comp</b> 17:5  <b>company</b> 30:9,13 32:21  <b>complaining</b> 16:19      21:13,16  <b>complaint</b> 21:5,12,20      30:25  <b>complaints</b> 16:13,25      21:19,24 22:1,7      29:25 32:2  <b>complete</b> 33:9  <b>compressed</b> 23:25  <b>concern</b> 25:21 27:23      37:3  <b>concerned</b> 22:4  <b>concerning</b> 22:14      27:25  <b>concerns</b> 22:1 32:1,16      32:18 34:10  <b>concluded</b> 38:24  <b>conditions</b> 30:2 34:11  <b>conducted</b> 23:8  <b>conducting</b> 3:11  <b>Conference</b> 1:9  <b>connection</b> 5:24 21:25      23:6 30:7  <b>consult</b> 20:11  <b>contract</b> 6:2  <b>copies</b> 19:18,19  <b>correct</b> 8:2,3,11 14:9      15:7 17:15 18:23      27:8,19 32:13,14,16      32:19 33:2 34:24  <b>Correctional</b> 4:18</p>	<p><b>correctly</b> 11:18 16:23      21:10,23 32:10  <b>County</b> 9:20,21,24 10:3  <b>couple</b> 3:16 15:19      19:14,15 35:25 37:19  <b>course</b> 7:3 33:10  <b>Court</b> 1:1 3:10  <b>crackling</b> 4:17  <b>Cross-examination</b> 2:5      36:2  <b>current</b> 31:13,15 32:11  <b>cut</b> 12:2 28:2 29:3,8  <b>cutting</b> 11:10,10,14,19      11:21  <b>C.A</b> 1:3,3,4,4,5</p> <p><b>D</b></p> <p><b>D</b> 2:1 3:1  <b>daily</b> 12:4,9,12 28:19      37:12  <b>danger</b> 25:8  <b>dangerous</b> 25:2,5,9  <b>Data</b> 19:8 20:4,12,14      20:16 26:19 29:12  <b>date</b> 10:7 33:7  <b>day</b> 11:6 12:4 24:17      25:3 27:22  <b>day-to-day</b> 6:16  <b>DC</b> 1:22  <b>dealing</b> 20:21  <b>Debora</b> 1:9 2:3 4:8  <b>debris</b> 15:15  <b>December</b> 1:10  <b>declaration</b> 29:21  <b>declarations</b> 33:13  <b>Defendants</b> 1:6,18  <b>delay</b> 3:17,19  <b>department</b> 8:17 13:5      19:24 20:1 31:5  <b>depended</b> 12:8  <b>depending</b> 11:7,22  <b>deposition</b> 1:9 3:11,23      33:12,17 38:24  <b>described</b> 18:25  <b>description</b> 8:19,23  <b>design</b> 10:17  <b>device</b> 23:25 31:13,15      31:18 32:7,11  <b>difference</b> 28:17  <b>differences</b> 28:8  <b>different</b> 12:1 19:6,14      19:16 23:1  <b>direct</b> 2:4 3:4 18:4,5  <b>directly</b> 7:1 28:2  <b>disability</b> 17:5,6,7  <b>discreet</b> 11:15  <b>discuss</b> 28:5  <b>Discussion</b> 18:17  <b>District</b> 1:1,1 3:10,10  <b>documents</b> 26:20</p>		

<b>doing</b> 3:12 10:6 12:8 22:13,18 24:25 25:3 25:20 30:10 32:22 <b>done</b> 8:5 32:3 34:22,23 <b>double</b> 27:1 <b>Doug</b> 3:13 <b>Douglas</b> 1:21 <b>down</b> 3:14 10:5 12:8 15:14 28:15 29:1 <b>due</b> 33:6 <b>duly</b> 3:2 <b>during</b> 3:23 8:16 10:20 10:25 11:3,6 13:17 15:11 16:22,24 18:24 <b>dust</b> 15:14,16 20:17 21:8 23:17 24:3,6,7,9 24:12,14,20 25:15 26:4,6,9,13,17,21 27:7	<b>ever</b> 15:2 16:12 20:11 23:20 25:2,14 26:9 26:16 29:5,19,25 31:18 36:18 38:10 <b>every</b> 19:23 <b>everybody</b> 20:15 24:24 <b>everything</b> 11:24 15:24 19:1 20:19,23 22:14 34:22 <b>exact</b> 10:6 <b>exactly</b> 18:3 <b>examination</b> 2:4,6 3:4 37:22 <b>example</b> 15:3 29:9 <b>existing</b> 8:5 <b>expected</b> 33:9 <b>experienced</b> 30:2 <b>expert</b> 11:24 15:23 <b>exposure</b> 28:8 <b>eyes</b> 25:22	10:13 13:20 17:21 20:24 21:1 32:22,25 <b>floor</b> 11:19,25 12:3,6 12:14,19 18:8 19:14 19:16 20:3,6 24:10 28:22,24 29:4 32:6 36:12 37:12,16 38:7 38:14 <b>Florida</b> 9:18,21,24 10:3 10:8 <b>focusing</b> 7:3 <b>following</b> 11:18 21:22 <b>follows</b> 3:2 <b>follow-ups</b> 37:20 <b>force</b> 25:7 <b>foreman</b> 17:16 <b>foremen</b> 18:8,21,23 19:13 <b>form</b> 24:22 37:6 38:8 <b>formal</b> 7:17 <b>Forsyth</b> 1:9 2:3 3:7 4:8 7:12 18:20 33:12 35:22 37:25 <b>found</b> 37:3 <b>four</b> 7:2 <b>frame</b> 11:1 <b>from</b> 5:1,3 7:15 8:4,7,9 8:10 9:12 11:16,25 12:21,25 13:5 14:14 14:14 16:17 19:17 23:3,13 25:15 29:19 29:25 30:24 32:18 <b>front</b> 36:20 <b>full</b> 4:6 <b>full-time</b> 4:13 <b>furniture</b> 9:2,8,9,13,23 10:2,6	<b>Gornall</b> 1:16 <b>graduate</b> 7:15 <b>graduation</b> 7:18 <b>Grant</b> 1:19 <b>great</b> 25:23 27:1 <b>guess</b> 13:20 25:25 31:22 <b>guessing</b> 11:12,13 30:20 <b>guidelines</b> 15:6 <b>gun</b> 23:22,24 24:3,13 25:15,22,24	<b>individual's</b> 17:12 <b>industries</b> 1:21 4:15 5:8 6:9 7:4 8:20 9:1 10:21 15:12 <b>information</b> 4:4 <b>initial</b> 10:14 <b>inmate</b> 13:14 16:25 18:11 21:16,20 24:25 30:1 <b>inmates</b> 11:4 16:13,19 17:16 18:19 19:2,5 21:13,15 22:4 23:14 23:16 25:14 26:9,16 27:7 28:1,24 29:8 <b>inserting</b> 29:16 <b>inside</b> 22:16,23 <b>inspect</b> 36:19 " <b>inspected</b> 36:11 38:1 <b>inspection</b> 23:5,6,8 30:7 35:10 36:9 <b>inspections</b> 20:22 <b>instances</b> 16:7 <b>institution</b> 4:19 6:3 19:24 <b>institutional</b> 16:5 <b>instructed</b> 26:17 <b>instructions</b> 4:5 <b>interested</b> 26:12 <b>interim</b> 16:20 <b>interruption</b> 18:16 <b>investigate</b> 31:1 <b>investigation</b> 37:10 <b>involve</b> 29:2 <b>involved</b> 10:17 <b>involvement</b> 35:9 <b>involving</b> 11:11 <b>in-house</b> 7:22 8:18 13:2 13:6 32:23 33:1 <b>irritations</b> 30:2 <b>issue</b> 21:17 22:5,13 <b>issued</b> 32:3 34:11 35:4 35:13 37:8 <b>issues</b> 17:9 18:14 22:12 <b>ivy</b> 17:25
<b>E</b>	<b>F</b>	<b>G</b>	<b>H</b>	<b>J</b>
<b>E</b> 2:1 3:1 <b>each</b> 15:13,13 18:21 19:5 28:24 <b>earlier</b> 18:25 <b>early</b> 6:4,6 10:12 <b>economics</b> 9:15 <b>educate</b> 19:5,6 <b>education</b> 4:15 7:2,11 7:14,17 <b>educational</b> 7:12 <b>eight-hour</b> 23:11,12 <b>either</b> 11:3 26:20 30:1 <b>Elmer's</b> 33:24 <b>employed</b> 4:12,23,25 5:6,24 6:2 8:25 <b>employee</b> 16:25 <b>employees</b> 6:23 11:9,14 11:16 13:12,13,14 16:13 17:4 18:11 26:2 29:5 30:1,1 33:4 33:8 <b>employment</b> 11:5 <b>enclosed</b> 26:23 <b>encompass</b> 12:13 <b>encompassed</b> 28:20 <b>end</b> 24:21 <b>engaged</b> 11:4,10,14 29:5 <b>English</b> 18:4 <b>enough</b> 15:3 25:9 <b>entire</b> 12:13 16:22,24 <b>equipment</b> 38:14 <b>Erie</b> 1:3,3,4,4,5,11,17 3:15 <b>Esquire</b> 1:15,18,21 et 1:3,5 <b>even</b> 3:25 20:18 26:24 27:5,7,21 32:2,5 34:11	<b>F</b> 3:1 <b>face</b> 26:8 <b>facility</b> 5:20,25 9:1,4 9:12,13,14,23 10:3,5 10:8,10,18,22 11:5 11:15,20 12:24 15:11 18:6 19:9 22:23 23:9 26:2 27:8,20 28:3,11 28:19,20 30:8 31:4 31:13,16 32:12 35:3 38:7 <b>factory</b> 5:13,14,18 6:11 7:8 12:1,19 14:21 15:15 18:8 19:14,16 20:6,25 22:16,17 23:1 27:25 31:21,22 32:2,23 33:5,6 34:3 34:11 36:12 37:12 <b>fairly</b> 6:6 <b>familiar</b> 14:15 33:19 <b>Fantasky</b> 7:10 <b>far</b> 18:15 24:12 32:15 34:1 <b>FCI</b> 4:8,20,23,24,25 5:3,3,6,13,14,20,23 6:4,9 9:25 10:10,14 13:12 31:18 32:13 37:8 <b>February</b> 13:21 <b>Federal</b> 1:21 4:18 <b>Ferguson</b> 1:9,24,25 <b>few</b> 11:12 12:23 30:20 <b>filed</b> 16:19 <b>findings</b> 35:14 <b>fine</b> 22:15 28:15 <b>finish</b> 3:18 <b>fire</b> 34:15 <b>first</b> 1:22 3:1 4:6 10:11	<b>gave</b> 4:16 <b>general</b> 15:6 <b>generally</b> 8:15 9:5 28:11 <b>gentleman</b> 22:15,24 23:2,3 <b>Georgia</b> 3:15 4:9,10 <b>getting</b> 24:18 <b>give</b> 7:20 8:17 31:1 35:20 <b>given</b> 11:3 19:4 33:14 <b>glue</b> 33:20,21,23,24 34:1,6 <b>go</b> 6:14 11:22 15:16,17 19:24 36:18 <b>goes</b> 3:19 <b>going</b> 12:20 25:10 28:24 <b>Goldring</b> 1:21 <b>Goldring's</b> 3:19 <b>good</b> 34:10	<b>H</b> 3:1 <b>half</b> 5:10 12:10,12 28:21,23 <b>hand</b> 20:1 <b>handling</b> 16:14 <b>happened</b> 22:20 <b>happy</b> 3:24 4:2 <b>harm</b> 27:21 <b>having</b> 3:1 17:9 37:9 <b>Hayes</b> 7:9 29:1 <b>head</b> 15:8 <b>health</b> 8:12 13:2 14:13 22:2 <b>hear</b> 3:18,24 4:1 <b>heard</b> 16:17 29:19 34:2 34:3,5 <b>held</b> 18:17 <b>helped</b> 34:4 <b>hesitating</b> 31:19 <b>high</b> 7:14,15,18 <b>Hill</b> 1:3 3:8,9 <b>Holdnack</b> 1:25 <b>honestly</b> 32:20 <b>hookup</b> 3:13,13,20,20 <b>Houlihan</b> 7:9 16:18 <b>hour</b> 12:10,12 28:21,23 <b>hours</b> 10:21 14:6,9 <b>house-hunting</b> 22:19 <b>Housler</b> 14:3 27:15 31:23 <b>Housler's</b> 14:8 <b>huge</b> 26:25 <b>hurt</b> 25:22 <b>hydrant</b> 34:15	<b>J</b> <b>J</b> 1:5 <b>Janis</b> 1:9,24 <b>January</b> 13:21 <b>Jesup</b> 4:8,9,10,20,21,23 5:3 <b>job</b> 6:7 7:20 8:19,23 33:5,5 <b>JOHN</b> 1:5 <b>journal</b> 35:17 <b>July</b> 5:1 <b>June</b> 4:11 5:1,23 <b>just</b> 3:24 11:25 12:2,9 13:4,15 15:24 21:22 25:24 26:7 27:4,16

27:24 28:3,10 31:23 32:1,3,7 33:5 35:25 36:6 37:19 <b>J-E-S-U-P</b> 4:22	<b>K</b> keep 3:16 11:8 Kelly 3:8 Kenny 3:9 Kevin 3:8 kind 15:19 34:16 knew 15:24 21:17 27:16 know 3:24 4:2 9:4,7,12 10:2,7,12 17:8,9,19 17:23 18:6,13,14 19:7,20,23 20:22 21:3,4,15,19,21 22:9 23:8,11,13,19 24:17 25:9,14,17,24 26:7 27:6 28:12 29:10 31:7,20,20 32:4,5,20 32:21 33:23,25 35:5 36:22,25 37:8,25 38:3,15 knowledge 8:24 15:23 17:3 26:4,5,16 28:12 28:18 29:11,15,23 36:14 37:17 known 5:19 22:6 33:19 34:1 <b>Knox</b> 1:16	<b>L</b> L 1:9,24 lack 7:23 laid 11:25 <b>Lamanna</b> 1:5 6:21 <b>Lanzillo</b> 1:15 2:4,6 3:5 3:7 35:20,22 37:6,19 37:23 38:19 large 11:19,21 last 14:8,25 lasted 14:5 17:25 28:20 late 6:5 10:12 <b>Later</b> 16:16 layout 10:17 leadership 8:8 learn 25:17 least 12:4 32:16 36:12 leave 24:18 leaving 24:20 Lees 9:20,21,24 10:3 Leesburg 9:18 10:8 left 5:8 35:2 length 27:15 <b>Leslie</b> 3:8 less 11:8,13 let 3:24 4:2,5 9:5 13:1 23:15 34:7	<b>M</b> letter 21:4 30:24 32:18 let's 18:18 levels 28:8 like 6:6 23:10 33:24 little 3:17 4:17 31:5 36:17 located 4:19 12:18 19:14,15 36:11,19 <b>location</b> 3:14 14:22 locations 20:9 <b>Loc-Weld</b> 33:19 34:2,5 36:24 38:1 long 4:10,25 5:9,14 10:2 14:4 17:25,25 30:21 look 15:20 29:1 37:4 <b>looking</b> 29:3,24 36:21 36:22,23 37:1 lot 19:3 32:6 33:14	<b>M</b> machine 11:22 15:13 15:15 23:17,18 28:9 28:24 31:6,10 <b>machines</b> 15:21 28:13 28:14,16 29:7 38:10 <b>made</b> 16:16 22:6,6,22 26:1 <b>maintain</b> 35:8,16 <b>maintained</b> 14:22 19:8 20:4 <b>maintaining</b> 15:25 19:11,20 <b>maintenance</b> 16:2,5 19:13 20:1 <b>majority</b> 10:23 <b>make</b> 3:22 9:1 20:23 21:22 <b>making</b> 9:7,9,10 21:20 <b>malfuction</b> 16:11 <b>malfunctoned</b> 16:8 <b>man</b> 36:20 <b>manager</b> 5:13,14,18 7:8,9,10 17:14 34:4,4 38:17 <b>managers</b> 7:1,6 38:13 <b>manufacturing</b> 9:13,23 10:3 <b>many</b> 6:25 10:25 11:4,9 29:8 <b>Marty</b> 7:8 <b>mask</b> 26:6 29:17 <b>masks</b> 26:4,7,9,13,17 26:21 27:7 <b>material</b> 19:8 20:3,11 20:14,16 26:19,22 29:12 <b>materials</b> 19:5 <b>matters</b> 3:9 <b>may</b> 3:20	<b>next</b> 6:18 <b>night</b> 10:24 11:8 <b>nods</b> 15:8 <b>normal</b> 12:11 14:25 34:13 <b>Notary</b> 1:9 <b>notes</b> 35:8,8,9,17 <b>notice</b> 21:11 28:17 32:15 <b>notified</b> 32:17 <b>November</b> 5:11,12 <b>NW</b> 1:22	<b>O</b> <b>O</b> 3:1,1 <b>object</b> 24:22 38:8 <b>Objection</b> 37:6 <b>observe</b> 12:20 23:20,21 24:7,13 29:5 <b>observed</b> 23:21 24:2 28:18 <b>occasion</b> 24:25 28:25 <b>occasions</b> 15:19 <b>occupational</b> 8:12 <b>occupied</b> 6:8 <b>occupy</b> 5:9 <b>occur</b> 13:16 28:8 36:10 <b>occurred</b> 14:12 29:20 30:17 <b>off</b> 18:17 23:22 24:3,8 24:12,14,20 <b>office</b> 1:19 6:3 12:16,21 13:23 14:8 20:6 <b>offices</b> 1:11 <b>often</b> 12:3 14:24 24:16 38:6,13 <b>Okay</b> 6:7,18 8:19 10:10 11:23 13:7 14:1 24:7 24:19 25:7,11 31:25 33:4 34:7 37:1 38:4 <b>once</b> 13:8 24:17 25:3 34:15 <b>one</b> 9:24 11:18,19,21 11:21 12:2 16:16 17:10 19:25 20:5,7 22:15,25 23:11 25:3 31:23 32:12 33:24 35:20 36:14,15,20 38:10 <b>open</b> 10:11 <b>opened</b> 10:5 <b>operate</b> 38:6,10 <b>operated</b> 9:25 10:25 <b>operating</b> 9:5,5 <b>operation</b> 6:11 10:13 10:16,22 23:9 <b>operations</b> 28:4 <b>operator</b> 28:9 <b>operators</b> 38:14 <b>opposed</b> 28:10	<b>original</b> 4:16 <b>OSHA</b> 20:24 21:1,6,12 21:12,18 22:6,11,14 22:24 23:3,3,5 27:2 27:16,18,20 28:5 30:7,10,18,24 31:3 32:17 34:10,14 35:3 35:9,13 36:9,18 37:1 37:9,25 <b>OSHA's</b> 34:8,18 <b>other</b> 7:25 9:1 11:15,16 14:11,12,15 15:11 16:17 17:5 20:9 23:16 25:18 26:20 28:18,19 30:2,6,8 31:2,3 33:16 34:11 37:5 <b>out</b> 11:20,25 12:10 17:23,24 29:16 <b>outside</b> 8:1,4,8,9,12,18 12:24,25 14:14 15:17 15:24 22:17,23 23:2 32:24 <b>over</b> 26:8 31:20 32:23 <b>overlooking</b> 12:19	<b>P</b> <b>PA</b> 1:17,20 <b>packing</b> 20:8 <b>paid</b> 32:22 <b>panel</b> 15:10 29:9 38:6 <b>Pardon</b> 31:14 <b>Park</b> 1:11 <b>part</b> 10:1 13:20 21:11 22:3 24:19 31:9 37:9 <b>participate</b> 23:5 <b>particle</b> 20:18 26:24 <b>particular</b> 13:11,16 14:1,5 16:18 26:11 26:22 27:11 <b>particularly</b> 28:10 <b>pause</b> 3:21 35:21 <b>pay</b> 32:24 34:4 <b>PC</b> 1:16 <b>pending</b> 3:9 <b>Pennsylvania</b> 1:1,10,12 3:11,15 <b>people</b> 8:7 22:1,5,9 28:5 30:3 <b>performed</b> 30:8,14,23 31:2,3 <b>performing</b> 26:13 27:8 <b>period</b> 5:22 10:20 15:12 <b>periodically</b> 23:16 <b>periods</b> 28:22 <b>person</b> 16:5 27:10 32:25 <b>personal</b> 35:8,17 <b>personally</b> 20:11 22:20
---	---	--	--	---	--	---	---	---

photographs 33:16 pick 18:15 <b>Pittsburgh</b> 1:20 place 14:20 18:3 27:23 places 19:14,16 <b>Plaintiff</b> 1:3 <b>Plaintiffs</b> 1:15 plant 9:16,17 plants 31:21 plastic 9:10,13 please 4:6 35:20 pneumatic 23:25 pneumonia 18:1 point 22:15 28:4 pointed 36:17 poison 17:25 policies 15:6 policy 14:20 31:9 polluted 15:15 position 4:14 5:9,11,12 6:8 8:23 10:14 positive 13:22 17:8,9 19:12 20:2,23 23:2 30:22 36:16,16 <b>Possibly</b> 26:23 potential 27:21 practice 35:16 precisely 4:18 30:16 preparation 33:11,16 present 12:5 23:4 presently 4:12,19 pressure 25:6 pretty 36:15 prior 4:23 5:12 30:10 33:14 34:3 <b>prison</b> 1:21 8:1,5 <b>Prisons</b> 7:19,24,25 private 30:9 32:21 <b>probably</b> 5:16 11:7 24:17 25:3 problems 16:14 17:1,6 17:17,18,20,22 18:2 21:14 32:5 procedures 14:20 proceedings 18:16 process 29:6 product 12:10 28:25 33:19 production 33:4,15 products 9:10,13 10:6 33:9 professional 4:6 35:9 <b>program</b> 8:1 14:15,17 14:19,24,25 15:2 programs 7:21 promotion 5:4 prompted 21:3,6 provided 7:22 8:11 13:2 14:1,8 18:19 26:6	providing 18:20 proximity 28:4 <b>Public</b> 1:10 <b>Purely</b> 9:15 put 26:8  <b>Q</b> quality 7:10 21:9,16,19 21:24,25 22:4,8,12 22:14,16,23 28:13 31:21 32:2,8,16,19 34:9,9 question 3:21,22,25 4:1 6:18 36:7,17 questioned 36:6 questions 7:3 13:1 22:8 35:23,25 quick 37:19 quite 17:19,23,24 29:2 29:4 30:19 34:10 quotas 33:4  <b>R</b> <b>R</b> 3:1,1 raised 22:12 34:10 raising 22:1 32:18 rare 26:15 rather 28:2 react 22:18 readers 22:25 reading 27:13 ready 24:18 real 18:9 31:22,24 really 5:16 12:8 16:9 21:19 22:17 <b>reason</b> 23:22 recall 7:5 10:4 16:11 21:1,5 22:13 27:10 27:12 29:21 30:13,16 30:17 32:12 34:7,10 34:20 35:1,7,12,15 36:20 37:7 38:5 receive 8:15 14:12,24 16:12 18:11 received 7:20 8:9 12:24 13:5 18:14,24 22:7 30:25 32:18 34:18 receiving 21:11 Recognizing 30:16 recollect 8:3 recollection 34:8 record 18:17 records 33:15,16 Redirect 2:6 37:22 referred 5:18 23:24 referring 24:4 refresher 8:16 regard 36:5 regarding 13:2 14:13 15:9 16:13 17:1	18:12 22:11 28:7 29:11,17 30:1 35:9 35:17 regular 13:13 38:16 related 17:6 relating 29:12 relative 3:12 4:4 23:9 remain 8:22 remember 5:16 10:4 17:23 19:22 20:5,10 21:10,17 22:10,10,24 23:23 24:11 25:21,23 27:3,12 29:24 30:12 31:19 32:21,22,25 33:21,23 34:14,15 34:16 remote 3:14 repeat 3:25 rephrase 3:25 4:2 report 22:14 31:1 34:18,21 35:3,7,14 37:2 Reported 1:24 Reporting 1:25 represent 3:8 representatives 35:13 requested 34:22 require 26:25 required 26:20 respirator 29:16 37:13 37:15 respirators 26:1,5,21 27:7 respiratory 16:14 17:1 17:6,8,18,20,22 21:14 22:2 respond 34:23 response 4:16 21:7 30:24 32:15 34:19 responsibilities 6:7 responsible 6:10,15 15:25 18:19,21 19:11 19:20,25 rest 8:10 15:17 resume 18:18 review 33:11,13,15 reviewed 36:11 Rich 3:7 Richard 1:15 right 5:22 10:5 18:18 20:5 24:2,21 29:2 Robin 17:13,14 room 26:25 rotated 18:9 router 38:7 routine 24:19 routing 29:7 RPR 1:24  <b>S</b>	<b>S</b> 3:1 <b>safety</b> 8:13,16 13:3,5 13:23 14:7,13 18:14 18:18,22 19:8,12,24 20:3,12,14,16 26:19 26:20 29:12 31:5 31:17 32:15 33:18 33:21 34:1,2 35:1 35:19 36:1,2 37:1 37:2 38:1 <b>same</b> 8:22 9:24 21:13 21:18 22:14 23:15 23:19 24:16 25:17 25:21 26:18 27:19 27:21 28:10 29:11 29:13 30:12 31:13 31:15 32:16 33:17 33:19 34:18 35:19 35:21 36:1,2 37:1 37:2 38:1 <b>Sapko</b> 7:8 16:17 18:5 saw 23:17 28:10 29:9 34:20 38:6 <b>sawing</b> 29:6 <b>saws</b> 15:10,11 23:16,16 25:15 28:2,5 <b>schedule</b> 33:8 <b>school</b> 7:14,15,18 <b>screwdrivers</b> 15:19 <b>second</b> 32:7 <b>see</b> 24:16,25 26:9,15 31:18 34:21 36:14 <b>seeing</b> 23:23 24:11 26:25 28:25 35:7 36:25 37:1 38:1 <b>seen</b> 25:2 27:23 29:22 <b>self-taught</b> 19:3 <b>seminar</b> 8:1 <b>send</b> 7:25 <b>Sennett</b> 1:16 <b>separate</b> 11:16 <b>serves</b> 11:6 <b>session</b> 13:8 <b>sessions</b> 14:11 18:24 <b>set</b> 28:14 <b>setting</b> 10:15 <b>sheet</b> 20:16 29:22,23 36:23 <b>sheets</b> 19:8 20:4,12,14 26:19 29:12 36:5,7 36:11,18 37:2,4,9 38:1 <b>shift</b> 11:3 23:13 24:21 <b>shifts</b> 10:25 <b>shop</b> 11:19,21 12:3,6 12:14 20:3 28:22,23 29:3 <b>show</b> 19:4 <b>sick</b> 17:19 <b>Siggers</b> 3:8 <b>significant</b> 28:22 <b>silica</b> 20:17 <b>silos</b> 15:17 <b>similar</b> 31:18 <b>simply</b> 4:3 <b>Since</b> 4:11 <b>sir</b> 5:5 6:1,20,22 7:24 9:11 10:19 12:15,17 15:5,8,13 36:8 37:14 <b>sitting</b> 27:5 <b>skin</b> 30:1,2 <b>Snyder</b> 19:25
--	--	--	---

superintendent 5:8 6:8 7:4,7 8:20,25 10:21 15:12 16:23,24 26:3	24:8,12 25:15,22 thing 15:19 34:16 things 3:16 9:15 10:15 12:1 17:25 19:7 22:9 28:15,18 34:24 35:1	two-hour 14:11 type 17:5 26:6 35:16	watching 28:16 29:2 way 3:19 wear 26:17 27:7 37:13 37:15	03-368 1:4 04-011 1:5 05-160 1:3
supervise 6:23	uh-huh 9:22	U	wearing 26:9,21	1
supervised 7:1,6	understand 3:14 4:1 16:23 21:25 27:4 28:20 32:10	understanding 15:9 27:17,19,19 28:7	Wednesday 1:10 well 3:20 9:5 12:8 19:23 32:7 34:7	10 11:13 10th 1:16 10:08 1:11 100 11:8 11:00 10:24 11:16 38:24 120 1:16 15219 1:20 160 11:7 16501 1:12,17 17 1:11 1974 7:16 1989 5:1,23 1999 5:11,12
supervision 6:10	undertaken 30:6 32:17 38:17	United 1:1,11,19 3:9	went 33:6	2
supervisor 6:19 7:11 16:3 17:14 18:4,5	UNICOR 1:21 5:20,24 8:20 9:1 10:10,22 11:5 12:24 15:11 16:4,6 18:6 19:9 26:2	unnecessary 27:6	were 4:23,25 5:6,14,24 6:7 7:2,4 8:11,17,25 9:15 10:15,17,20,21 10:25 11:6 12:1,1,3 12:10 15:12,21 16:19 16:22,24 18:5,8,21 19:2,3,4,4,7,8,13,15 19:17,17,19 20:3 21:13,24 22:1,3,6,12 23:1 24:5,7,9,18,20 25:1,3,4,20 26:1,2,4 26:7,13,16,25 28:2,4 28:15 32:2,5,16 33:5 33:8 34:15 35:3 36:5 36:11,18,22,23 37:4 37:16 38:18	200 11:7,7 2003 4:11 5:1,23 2004 33:14 2006 1:10 20534 1:22 2600 4:9
supervisors 7:5 38:13 38:18	through 7:24 15:16 19:24 25:18 28:19 33:6 36:21,23	until 10:23 32:17	West 1:16	3
supplies 19:3	throughout 8:22 11:20 11:22 28:24	updated 15:1	Western 1:1 3:10	3 2:4
supposed 29:22	tied 15:21	Upstairs 12:19	We'll 38:21	301 4:9
sure 3:22 9:15 11:13 14:25 18:2,9 19:21 20:23 21:4,22 22:20 24:11 31:24 32:24 34:5 36:15	Tim 7:9	use 15:3,11 17:1 18:12 29:12,17	we're 3:11,12 5:19	white 26:7
sweep 24:10	time 3:18,18,23 5:22 8:22 9:24 10:1,20,23 10:25 11:3 12:6 13:17 15:12 16:22,24 18:1 19:17,17 20:24	used 25:14 32:11,13	while 5:6 6:8 8:25 26:2 30:3,3 35:6 37:15	whole 3:22 28:20 32:23
sworn 3:2	talk 19:2 25:23	using 23:21 24:2,13 25:21 26:21 28:2	Witness 15:8 35:24	Witness 15:8 35:24
system 8:1,5 15:10,17 15:18,22 16:1,1,8,8 26:24 27:1,14	talked 12:23 27:15	utilizing 23:16	witnessed 25:16	witnessed 25:16
T	talking 5:19 13:11 23:24 28:24 31:11	V	word 29:16,17	word 29:16,17
talks 18:22	times 8:7 12:5 24:9	v 1:4	words 7:25 11:16	words 7:25 11:16
tampering 37:3	title 5:6	various 7:21 8:7,17 10:6 17:24 19:1 28:14	work 4:8 13:12	work 4:8 13:12
tasks 27:8 33:9	today 3:11 27:5,6 33:12	ventilation 15:10 16:1 16:8	worked 15:10 18:7,8	worked 15:10 18:7,8
teach 8:8	told 25:1,5 27:1,11 34:8	verbal 35:6	Workers 17:5	Workers 17:5
teamwork 8:8	tools 15:20	very 11:12 35:22 38:19	working 15:3 23:14 28:9 30:3	working 15:3 23:14 28:9 30:3
tell 7:5 15:9 26:14 28:15 34:6	topics 19:2	video 1:9 3:12,13	workload 11:7	workload 11:7
telling 16:18	total 6:10	videotapes 19:4	written 8:19 30:25 34:20 35:7	written 8:19 30:25 34:20 35:7
tells 30:21	train 8:5	visit 21:1,3,6,12 22:11	X	X
tenure 6:4	training 7:17,19,20,22 8:8,12,15,16,17 12:24 13:2,5,7,11,16	W	Y	Y
term 7:23 34:2,3,5	14:2,4,7,11,13 18:11 18:14,18,19,24,24	waive 38:21	Y 3:1	Y 3:1
test 23:10,11,12 30:8 30:14 31:6	transfer 5:3	walk 12:12,13 28:19	yeah 8:3 37:19	yeah 8:3 37:19
testified 3:2	transferred 5:2	walked 37:12	year 6:1,1 13:8,17,20 15:1 30:20	year 6:1,1 13:8,17,20 15:1 30:20
testimony 2:3 16:23 21:23 27:4,5 32:10	transmission 4:17	walking 11:25 27:22 28:16	yearly 13:4 18:9	yearly 13:4 18:9
testing 23:1,6 28:13 30:6,10,10,18,23 31:2,2,15 32:3,8,17 32:24 33:1	trick 4:3	walks 12:9	years 5:10,17 15:1	years 5:10,17 15:1
tests 23:11 31:3	tried 11:8 33:13	want 3:20 4:3 21:22 24:24 31:6	0	0
thank 35:22,24 37:18 38:19,21	trip 22:19	Ward 3:9	03-323 1:3	03-323 1:3
their 16:2 18:24 22:6 24:8,14,19,21 27:21 30:10 35:13	trying 16:9	warden 4:15 6:16,18 6:21 34:23	03-355 1:4	03-355 1:4
themselves 23:22 24:3	tube 15:13	Washington 1:22		
	twice 12:4	wasn't 10:15 15:15		
	two 5:17 6:1 11:2 14:5 14:9 15:1 31:21 36:12	18:4 27:2 29:2 32:23 34:15,21		